

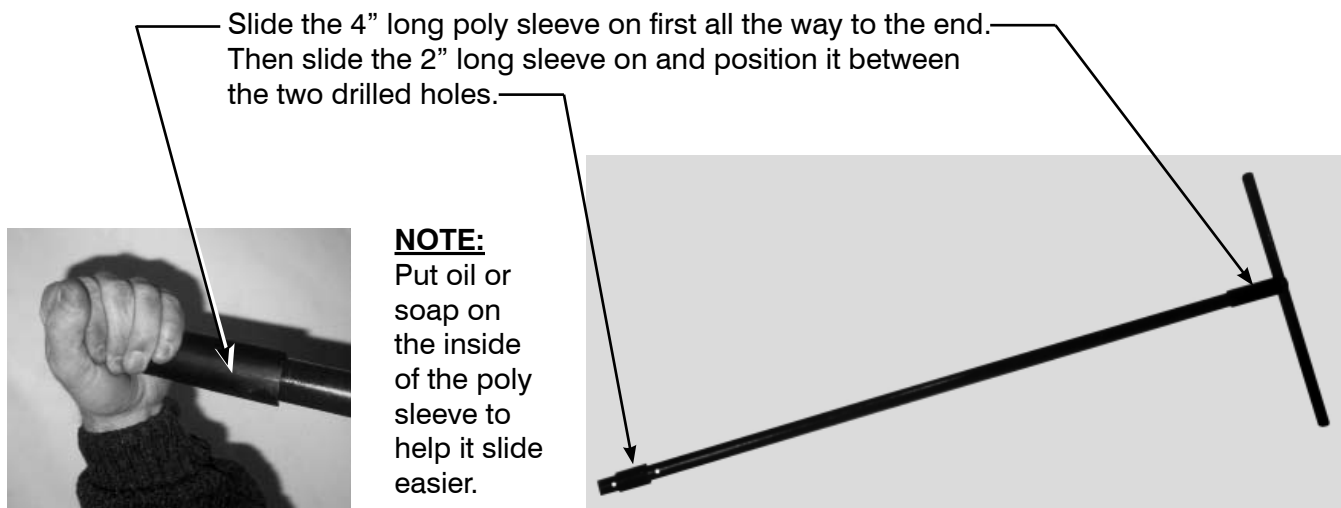
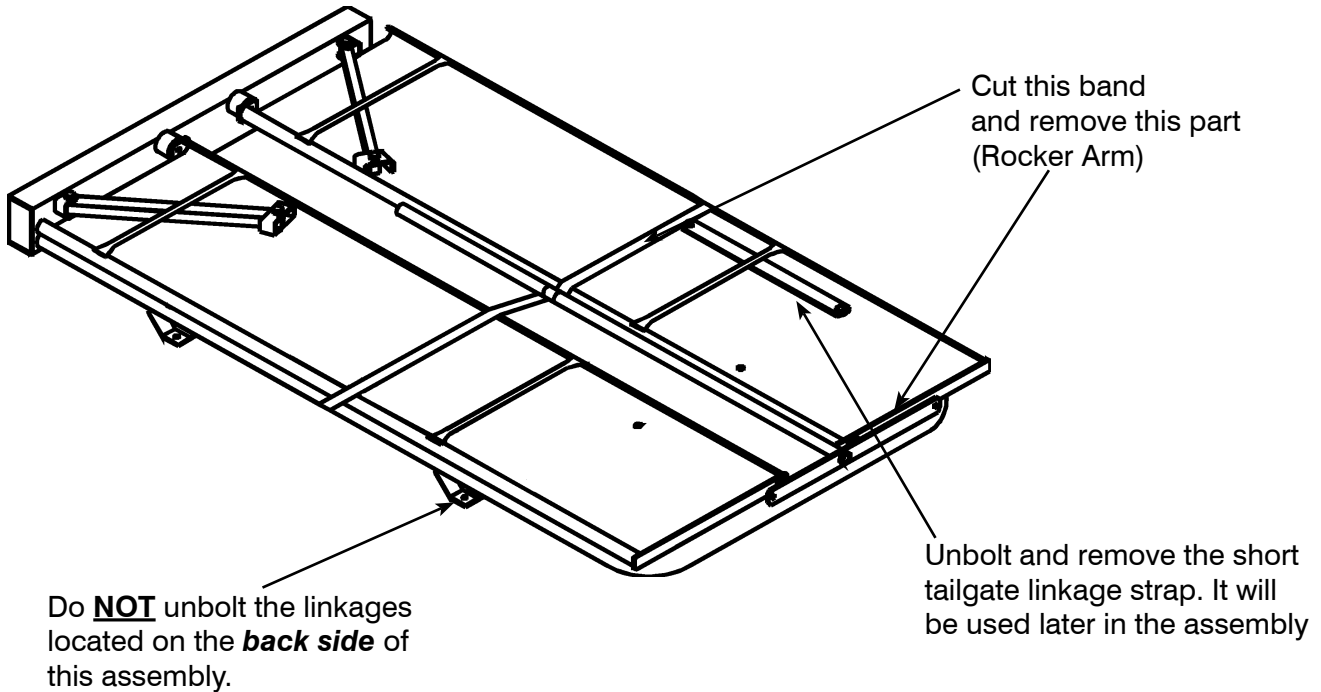
# M1-V Split Tailgate

## 62175992

## Hardware Kit

### 62900238

For questions about this product, or for parts inquiries, please contact our Customer Service Center listed below.



# Behlen<sup>®</sup>

# COUNTRY

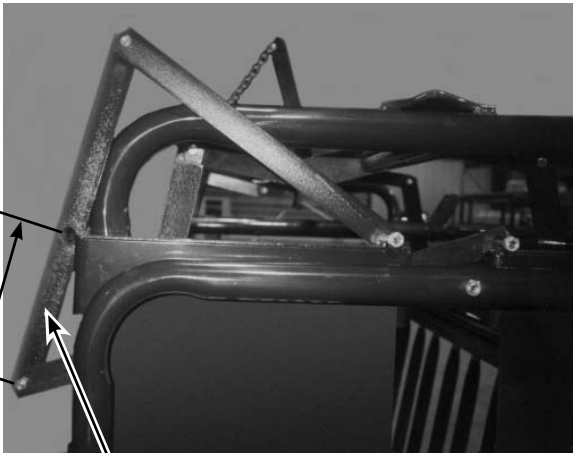
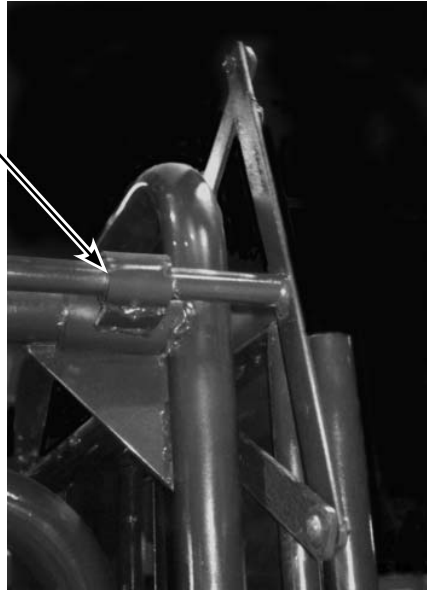
## CUSTOMER SERVICE CENTER

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**NOTE:** On a left-hand operated tailgate, linkages are on the left side of the chute and vice versa for right hand operation. Right or left hand is determined from the rear of the chute.

Insert the Rocker Arm onto the pipes located on the side of the chute.



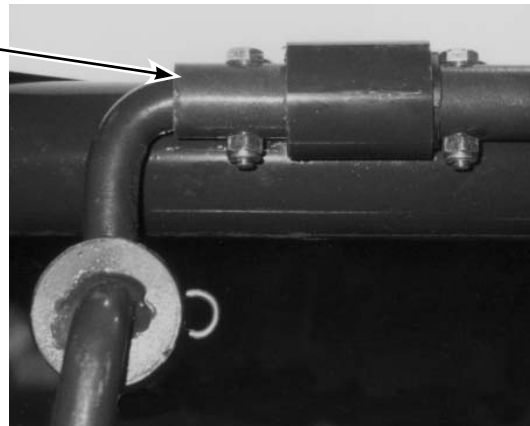
**Right-Hand Operated Tailgate**



**Left-Hand Operated Tailgate**

The Rocker Arm is assembled correctly if the short end of the strap (8 1/2") is pointing downward.

Slide the insert handle onto the end of the Rocker Arm pipe. Use 5/16" x 1-1/2" long bolts and nuts to secure the handle to the pipe.



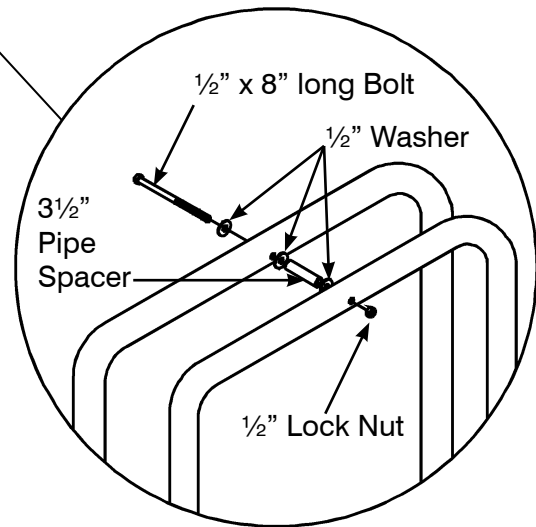


Stand the Tailgate Assembly up and attach the tailgate to the rear of the M1 chute.

**NOTE:** The Palpation Cage brackets should be facing outward.

Use the  $\frac{1}{2}$ " x 8" long bolt at the top. Make sure that the  $3\frac{1}{2}$ " long pipe spacer is used between the chute and the tailgate.

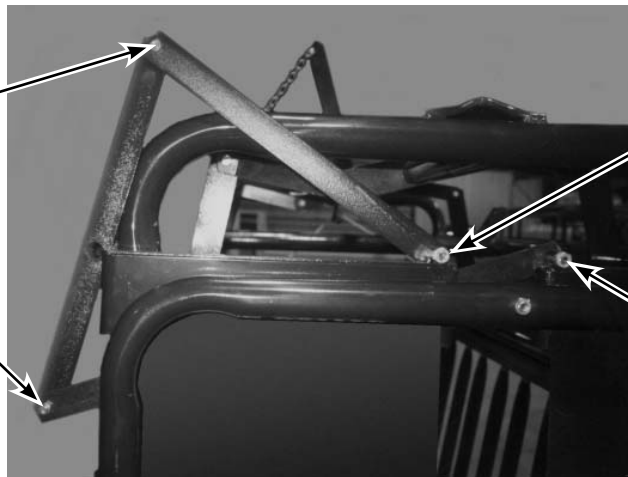
The 4 Palpation Cage brackets face outward.



The tailgate bolts to the rear of the chute as shown using  $\frac{1}{2}$ " x  $1\frac{1}{2}$ " long bolts and lock nuts.

Short linkage fastens here using a  $\frac{3}{8}$ " x 1" carriage bolt and locknut.

This linkage is preassembled.



Short linkage fastens here using a  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " carriage bolt and locknut.

Long linkage fastens here using a  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " carriage bolt and locknut.

Attach the two tailgate linkage straps to the tailgate doors and rocker arm. The linkages fasten to the door using  $\frac{1}{2}$ " x  $2\frac{1}{4}$ " carriage bolts.

**NOTE:** The tailgate linkages have to pivot, so leave the bolts a little loose.



Attach the tailgate handle as shown and insert the cotter pin in the hole.



The tailgate doors are designed to pivot up and outward with very little effort.

These locations are where more washers can be added for extra clearance.

If the doors are hard to open, there is probably a tight fit somewhere along the path of travel. This can be fixed by inserting an extra washer between the chute and the tailgate in the locations shown in the photo.

