

Hay Rack with Ends (76021908 or 22121818)

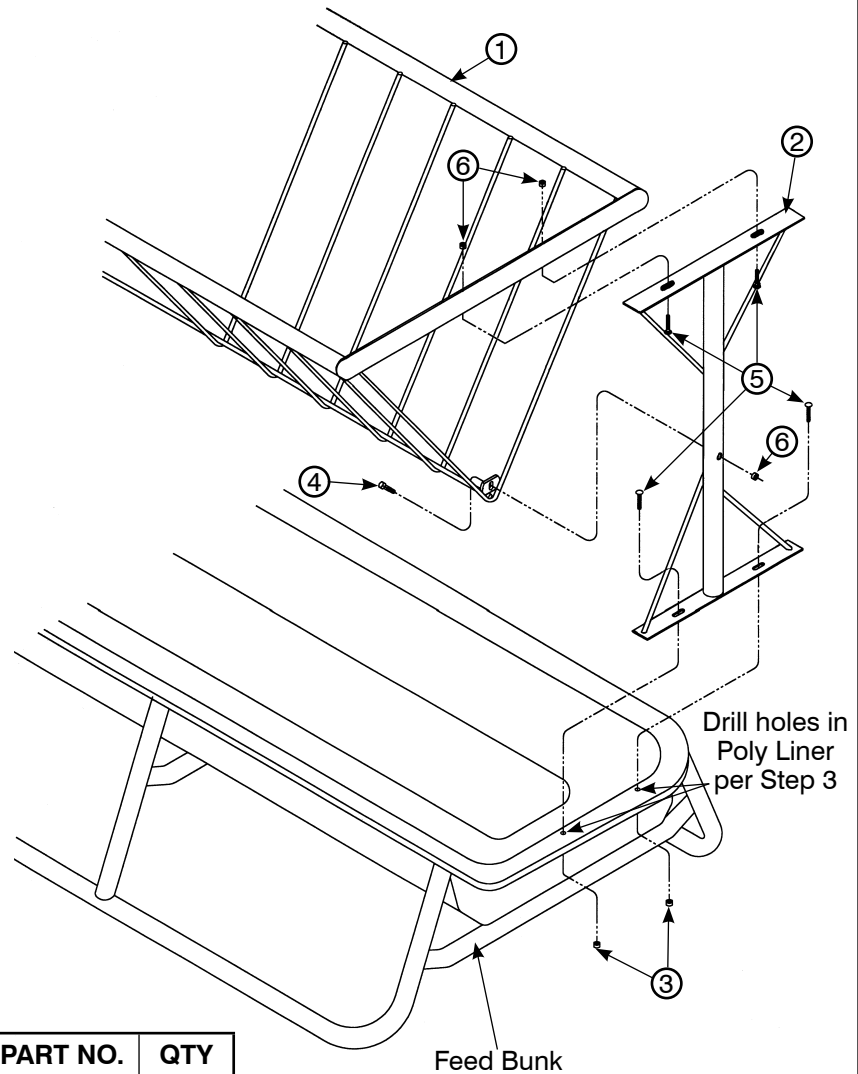
**Hardware Kit
22900098**

THANK YOU FOR PURCHASING THIS PRODUCT

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**Hay Rack Attachment
For Feed Bunk**

1. Connect the two End Weldments (2) to the Rack Weldment (1) with four 5/16" x 3/4" Bolts (5) and four 5/16" Flange Nuts (6) as shown.
2. Fasten the bottom of the rack loosely to the End Weldment with one 5/16" x 2 1/2" Hex Bolt (4) and one 5/16" Flange Nut (6) at each end.
3. Flip the bunk upside down and drill four - 11/32" Dia. Holes (two on each end of the bunk) in the poly liner using the holes in the angle end on bunk as the drill guide.
4. Flip the bunk right side up. Attach the bottom of each End Weldment to the bunk using the holes drilled in Step 3 with (5) four 5/16" x 3/4" Bolts and (6) four 5/16" Flange Nuts.
5. Tighten all bolts. **NOTE: Do not over tighten bolts (4) through tube.**



No.	DESCRIPTION	PART NO.	QTY
1	Rack Weldment	----	1
2	V-Hay Rack End Weldment	22400138	2
4	*Bolt, Hex 5/16" - 18 x 2 1/2" z.p.	----	2
5	*5/16" - 18 x 3/4" Bolt z.p.	----	8
6	*Nut, 5/16"- 18 Flange z.p.	----	10

**Standard Hardware Items. May be purchased locally.*



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