



# Alley and Sweep Assembly Instructions

## STEP 1:



Place pallet on level spot near location where unit is to be assembled.

Cut the three green bands first, starting at one side and working across.

**Warning:** Stand clear of equipment when cutting bands as equipment may have shifted in transit.

## STEP 2:



Cut both black zip ties holding bow to curved panels.

Remove 9/16" wood lag bolt holding bow (the one with the tall connector rods) to carrying pallet.

## STEP 3:

Remove first bow and place at beginning of alley where chute will attach. Caution: Bow will not stand up by itself.



## STEP 4:

Go to other side of pallet. Cut only the zip tie holding the outside straight alley panel so only the outside panel is released.



## STEP 5:

Attach first straight alley panel to bow by dropping bottom on hinge pin and putting drop pin in top.



Repeat steps 4 and 5 to attach second straight alley panel.



## STEP 6:

Go back to other side of pallet and remove bolt in bottom of second bow, then cut both zip ties to remove bow.



## STEP 7:

Attach second bow to end of straight alley panels. Be sure controls are on the same side. (If not they may need to be reversed by turning bow around).



## STEP 8:

Go back to pallet and cut zip tie to release next straight alley panel.



Attach next two alley panels to back of bow.

## STEP 9:

Cut zip ties on alley exit panel and remove from pallet.

Attach alley exit panel to rear of alleyway. Be sure and orient it in the direction of your tub.



## STEP 10:

Cut zip tie to remove first curved alley panel.

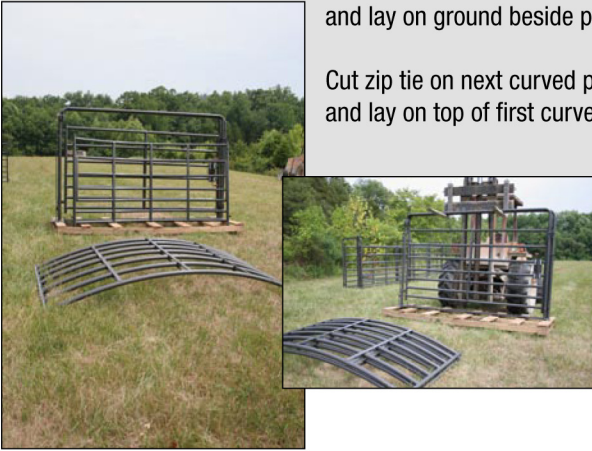
Attach first curved alley panel to end of alley.



### STEP 11:

Cut zip tie on next curved panel and lay on ground beside pallet.

Cut zip tie on next curved panel and lay on top of first curved panel.



### STEP 12:



The last piece on pallet is the center bow assembly for tub. It is large and extremely heavy. Use forklift or front end loader to secure before removing three bolts (a 3/4" socket and 3/4" wrench are required to remove bolts).

Place center pole assembly beside end of alley exit panel at approximate angle shown in picture.

### STEP 13:

Connect alley exit panel to center assembly. Be sure and insert R-pins in the bottom of the attachment pins.



### STEP 14:

Cut zip ties holding bows together.

Spread first bow over to attach to end of first curved alley panel.



### STEP 15:

Attach curved alley panel to first bow.



Retrieve second curved panel and attach to secondary bow at end of first curved panel.

### STEP 16:

Spread other secondary bow out in order to make room for third curved panel.



Attach final curved panel to tub by securing both ends.

### STEP 17:

Your system is now complete and ready to use.

Spring loaded lock-back sweep handle may need to be reversed based on how tub is oriented. If needed, remove eight (8) bolts from u-bolts and reverse handle.

