

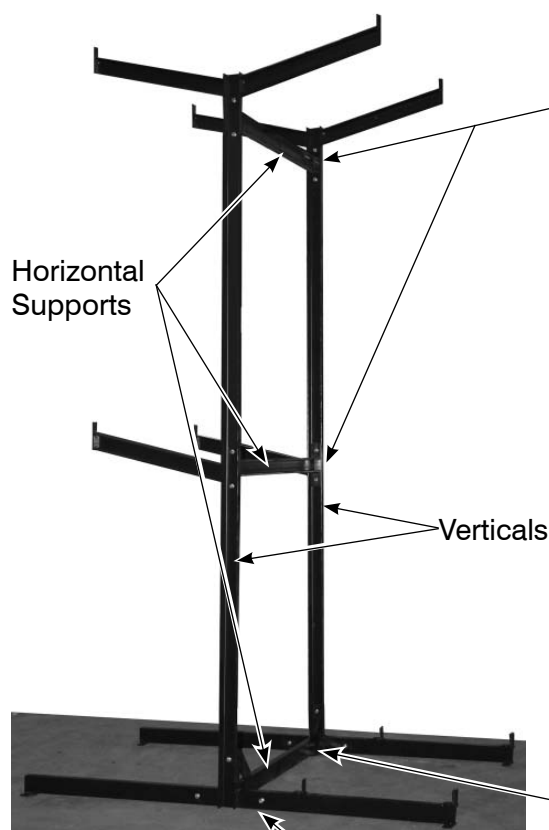
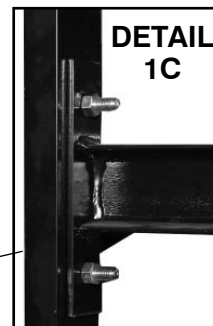
# Gate Hardware Package #2

## 80900060

THANK YOU FOR PURCHASING THIS PRODUCT  
For questions about this product, or for parts inquiries,  
please contact our Customer Service Center listed below.

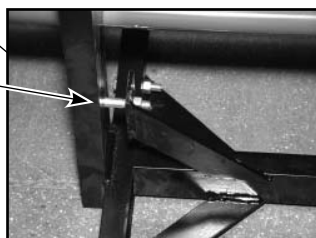
To put the gate rack together, place one vertical end of the rack horizontally. Be sure to block it up to give clearance to tighten the nuts.

1. Begin by attaching the bottom horizontal support to the vertical that has three holes on each end. If there is a gap, insert the spacer provided in between the horizontal and vertical support using the  $\frac{1}{2}$ " x  $2\frac{1}{2}$ " hex head bolts (DETAIL 1A). If no gap exists (DETAIL 1B), use the  $\frac{1}{2}$ " x  $1\frac{1}{2}$ " hex head bolts. Tighten with the  $\frac{1}{2}$ " nuts.

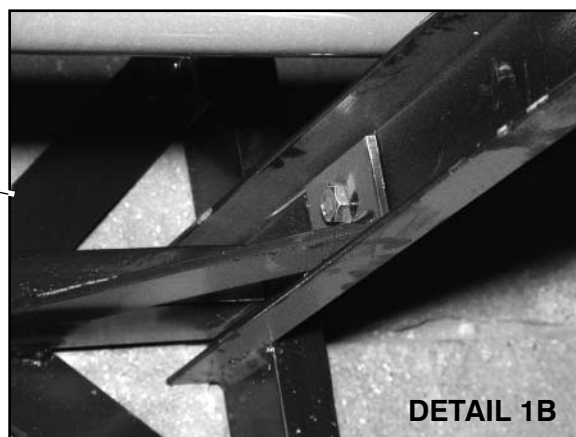


2. Attach the 2 horizontal supports to the vertical in 2 different locations as shown in DETAIL 1C using the  $\frac{1}{2}$ " x  $1\frac{1}{2}$ " bolts and  $\frac{1}{2}$ " nuts. Tighten securely in place.
3. Connect the other vertical support to the subassembly that was created. Use the same process to complete the gate rack. **NOTE:** When attaching the second vertical, be sure that the hanger supports are located on the same side while the opposite, lower side should be open for dog kennel panel placement.
4. Erect the rack in the upright position. This will take 2 people to put it on end.

DO **NOT** use the bolt ONLY. Spacer **MUST** be inserted in this area for added support.



DETAIL 1A



DETAIL 1B

**WARNING: Do NOT leave this rack empty. The weight of the product keeps the rack sturdy and secure.**

**Behlen<sup>®</sup>**  
**COUNTRY**

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