

CENTURY **LIVESTOCK FEEDERS**

Assembly instructions for the Century Poly Hay Ring

1. Begin assembly by placing all rings with the welds in line and the Century trademark facing upward. Keep all welds between the same two legs.
2. Start with the bottom ring and bolt the ring on the inside of the leg with the lock nut to the inside of the ring using the washers provided on both the bolt and the nut.
3. Tighten lock nuts until the washer barely indents the ring.
4. Repeat this step for all rings.

If you have any questions, please call 918-793-3382.

An instruction assembly video is also available on the internet
www.centurylivestockfeeders.com/videos.html