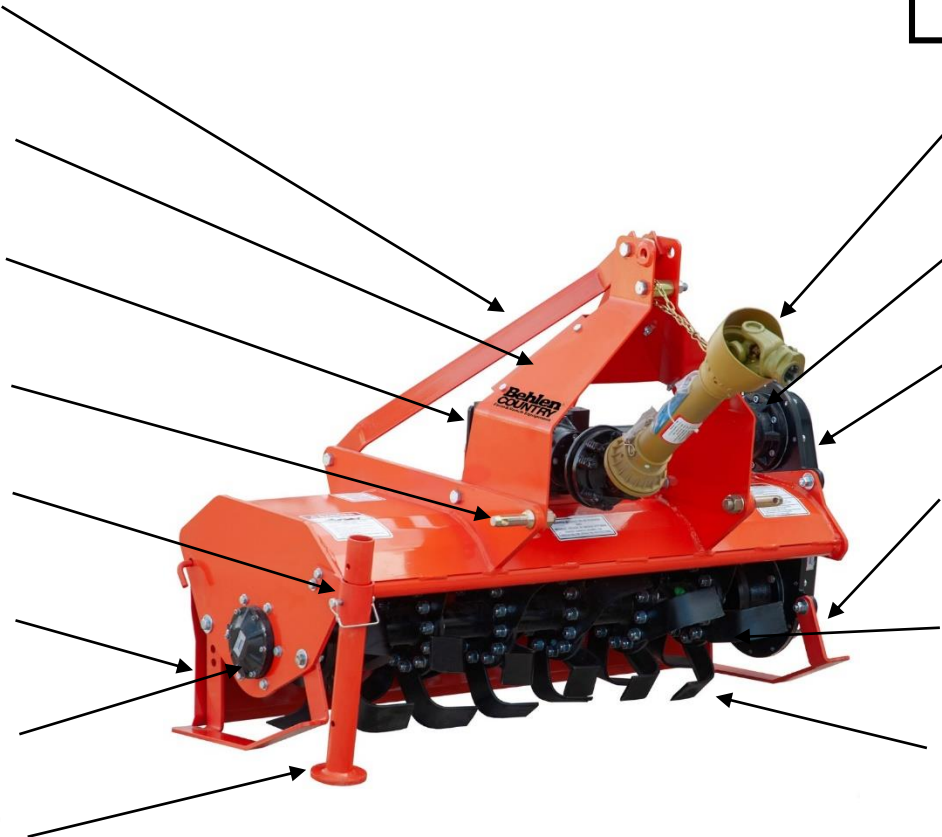


**80118030ORG  
 SUBCOMPACT  
 4' ROTARY TILLER**

- TILLER LIFT  
BRACE-80650550ORG
- LIFT ARM  
LH-80407980ORG  
RH-80407970ORG
- TILLER TOP GEARBOX  
2088069
- CAT 1 UNIVERSAL  
LIFT PIN-3018352
- TILLER STAND BRACKET  
80408020ORG
- TAILGATE  
80408040ORG
- OUTTER ROTOR HUB  
2088070
- TILLER STAND  
80408030ORG



- TILLER PTO SHAFT  
SLIP CLUTCH-1728022
- HEX SHAFT-2088071  
HEX SHAFT COVER-2088075
- SIDE GEARBOX-2088068
- TILLER SKID  
LH-80650650ORG  
RH-80650640ORG
- ROTOR SHAFTLESS  
TINES-2088064
- ROTOR TINES  
LH-3018386  
RH-3018387  
18 ea.

TOP GEAR BOX CAPACITY 1QT OF 80W90  
 SIDE GEAR BOX CAPACITY JUST UNDER 3QTS OF 80W90

TO SET SLIP CLUTCH LOOSEN ALL BOLTS THEN HAND TIGHTEN AGAINST THE SPRING.  
 NOW TAKE A SOCKET AND TIGHTEN AN ADDITIONAL 1 ½ TURNS. IF CLUTCH STILL SLIPS  
 IN OPERATION TIGHTEN ADDITIONAL ½ TURN. CLUTCH PLATES ARE 1/8" FROM THE  
 FACTURY MINIMUM THICKNESS BEFORE REPLACEMENT IS 1/16".

- 2-9/16" x 1 ½" BOLTS-3188401
- 2-9/16" NUTS-2688378
- 2-9/16" SPLIT WASHERS-3948209